

# TD2 & TD3 Series Top Load Case Packer



Top Load Case Packer- Typical Configuration

The Top Load Case Packer is specifically designed for loading flexible or difficult to handle products in groups into trays or cases. Customised multi-pick grippers include a precision mechanical gripper for picking bags, pouches or containers, a vacuum gripper for picking sealed trays, flow packs, bottles or diagnostic kits or a combination mechanical and vacuum gripper.

The system is ideal for automated production lines within the Life Sciences or Food Industry with high throughputs, difficult to handle products, clean room requirements or where there are space constraints.

#### **Features and Benefits**

- Designed for multi-format products handled in groups
- Compact footprint with rapid size change capability
- Quick change gripper for reduced downtime
- Easy access for line clearance, cleaning and maintenance
- Large colour touch screen HMI
- Robot positional accuracy +/- 0.1mm
- Gentle product handling with servo control
- Optional integration of a labeller and/or data printer



## The Best Technical Solution For Packaging Line Automation

#### **Technical Information**

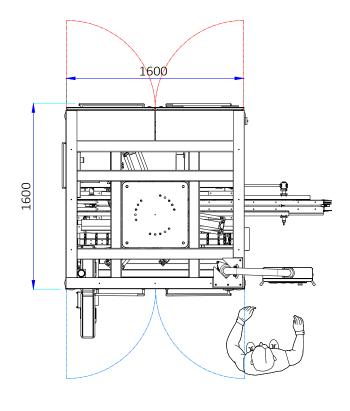
Base Machine Modules	<ul> <li>Control Panel – AISI 304L, IP66</li> <li>3-Axis Delta Robot</li> <li>Stainless Steel Robot Head and Arms</li> <li>No Calibration Required</li> </ul>
Machine Frame	<ul><li>Fabricated Stainless Steel with Polished Finish</li><li>Anti-Vibration Support Structure</li><li>GMP Features For Easy Cleaning</li></ul>
Control System	- Schneider , Allen Bradley or Siemens Options
Software Functions	<ul> <li>Format Control/Format Settings List/Data Location</li> <li>Control Of The Conveyor Speeds By TCP/IP</li> <li>Upstream/Downstream Signal Connectivity</li> </ul>
Safety	- Interlocked Doors - E-Stop On The Main Operator Panel - Remote Panel E-Stop - Power Isolator With LOTO
Pneumatics	- Festo, SMC or Bosch Rexroth

### **Operator Interface**

HMI Display	<ul> <li>Large Colour Touch Screen</li> <li>HMI Mounted on Articulated Rotary Arm with Horizontal Adjustment</li> </ul>
Operator Controls	<ul> <li>Alarms, Warnings, Prompt Messages</li> <li>I/O Status Check</li> <li>Machine State (Stop, Ready, Running, Alarm)</li> <li>Counters (Throughput, Batch Count, Rejects)</li> <li>Password Protected Local Access Levels</li> <li>Maintenance Intervals Displayed on HMI</li> <li>Machine Cycle Count</li> </ul>

## **Service Specifications**

Electrical Supply	- 400v, 50Hz, 3 Phase, Neutral + Earth
Compressed Air	- 6 Bar Clean Dry Compressed Air
Control Voltage	- 24 V DC (Internal)







Multi-Pick Precision Vacuum Gripper



Multi-Pick Precision Mechanical Gripper



**Customised Engineering & Integration** 



**24/7 Technical Support** 









